

CERTIFICATE

CONFORMITY OF THE FACTORY PRODUCTION CONTROL CERTIFICATE No.: 0090 CPR 0704

In compliance with Regulation 305/2011 of the European Parliament and of the Council of 9 March 2011
(Construction Products Regulation - CPR), this certificate applies to the construction product(s):

Product: **Longitudinal HF-resistance welded hollow sections from structural steels S235 up to S460**
- for detailed list see annex -



Manufacturer:
(Manufacturer or its
authorized representative)

HUTA POKÓJ PROFILE Sp. z o.o.
ul. Gen. Hallera 70
41-709 Ruda Śląska, POLAND

Manufacturing plant(s)
(Production site of the manufacturer)

ul. Gen. Hallera 70
41-709 Ruda Śląska, POLAND

Confirmation:

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard

EN 10219-1:2006

under system 2+ are applied and the factory production control fulfils all the prescribed requirements set out above.

Begin of validity:

26.06.2019

End of validity:

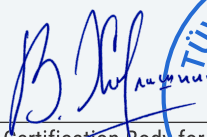
10.07.2028

Period of validity:

This certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

Place / issue date:

Erfurt / 29.06.2026


Certification Body for
Construction Products
Notified Body 0090



Annex to certificate No. 0090 CPR 0704 from 2026-06-29

Construction Product	Range of Dimensions, [mm]	Materials
Cold formed welded circular, square, rectangular hollow sections EN 10219-1	EN 10219-2 Ø: 21,3 – 135,0 □: 18x18 – 150 x 150 ▤: 30 x 10 – 200 x 100 t: 1,5 - 6,0	S235JRH; S275J0H; S275J2H; S355J0H; S355J2H; S355K2H.
Cold formed welded circular, square, rectangular hollow sections EN 10219-1	EN 10219-2 Ø: 21,3 – 135,0 □: 18x18 – 150 x 150 ▤: 30 x 10 – 200 x 100 t: 1,5 - 6,0	S275NH; S275NLH; S355NH; S355NLH; S460NH; S460NLH.
Cold formed welded circular, square, rectangular hollow sections EN 10219-1	EN 10219-2 Ø: 21,3 – 135,0 □: 18x18 – 150 x 150 ▤: 30 x 10 – 200 x 100 t: 1,5 - 6,0	S355MH.
Remarks: welding process 743 acc. to EN ISO 4063		

The certificate is valid until the expiry date of the following requirements:

- The continuous surveillance of the WPK takes place annually,
- Surveillance documents confirmed that conditions are fulfilled to maintain the certificate.

