

BILLETS YEARLY AND MONTHLY AMOUNTS



HUTA POKÓJ
PROFILE

Billets basic details:

- Dimensions: 100x100 (105x105), 140x140 (130x130), 160x160 (165x165), 190x220, 220x220, 225x225 mm
- Grade: S235JR and S355J2 according to EN 10025-2/2019
- Length: 8000÷12000 mm

Total capacity	
Time	Mg
Yearly	40000
Monthly	3000-3500

Order	Square section		Steel grade	
	Basic	Alternative	S235JR	S355J2
Quantity	mm	mm	%	%
100-130	100x100	105x105	100	
1500	140x140	130x130	70	30
1500	160x160	165x165	70	30
1200/ per quarter	190x220	220x220	80	20
		225x225	80	20
			80	20

Billets basic details:

We require smelting analyzes for S235JR/S355J2 grades, in the smelting analysis,

14 elements C, Mn, Si, P, S, Cr, Ni, Cu, Al, N, V, Nb, Ti, Mo should be determined by manufacturer to each slot.

We can confirm billets orders in accordance with EN 10025-2/2019.

The elemental content		
Exception to EN 10025-2/2019		
Basic	S235JR	S355J2
Elements	%	%
Si	0,15-0,25	0,15-0,25
Cu	max 0,30	max 0,20
CE	max 0,35	max 0,45
C	0,12-0,17	0,15-0,18
Mn	0,40-0,60	1,4-1,5
P	max 0,035	max 0,025
S	max 0,035	max 0,025
N	max 0,012	max 0,012
Ti		max 0,010
Al.		0,020-0,050
Mo		max 0,050
Nb		max 0,050
V		max 0,020
Cr		0,10
Ni		0,10



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